

SOUTH PRODUCTION NOTES

Aug 17, 2015
3-11 Shift notes

BASF EMPLOYEES
264 Last Recordable
198 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

Work on reprogramming the powder system. Hold line until further notice.

#1 RC / AI 3952:

Holding the several bags on floor until restarting line.

Exhaust to Trimer when running (to F1 if on hold)

#2 MED line / Cu 0860:

Batches requested have been completed. HOLD for now

#2 RC/ Cu 0860:

Hold

Exhaust to F1

#3 MED line / D-1702 done, D 0715 next:

Cleaning (D 0715 next, clean-up sheet on GL desk). Everything is clean on the powder room side. Still needs to be cleaned on the MED side.

#3 RC / D-1702:

Calciner was reversed on 2nd shift. Needs to be taken down and started to be cleaned on 3rd.

Exhaust to CTO

#4 RC / D-0222 next

Need to re-assemble syntron and discharge table, and wipe down bottom of spiral.

Exhaust to

#5 RC / Cu 3818:

Need to begin bringing down for cleaning and product change (Catoxid is next). Clean up sheet on GL desk.

Exhaust to 5DC

#6 RC & Dryer / D 1756

Continue

Exhaust to SLY

West Pfaudler / D-0222 done, cleaning

Continue clean-up on pfaudler...follow sheet. Nitric acid brought to bldg. 31 for rinsing per the clean up instructions. Acid washing today

Went to add water to pfaudler to start acid wash, and the filter housing off the pump was leaking. A WO has been put in to get this looked at in the morning.

East Pfaudler/ D 1756:

Continue.

Shirmer will be ready to do a lift early in the morning.

6 Tank:

Tank empty

7 Tank: KLP solution

Tank was emptied.

National Dryer / D-0222.

We will need to vacuum the national dryer in preparation for Schirmer to soda blast. Still more to vacuum.

PK Blender: 3915 Pill Mix

Continue as manpower permits. We have enough Cat B for 4 more batches

Need to keep bldg 9 clean as the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

Abbe Blender: D 5206 is next

Tagged out of service until gate is repaired. Will also need to walk through piping and other inspections with Lucas soon, as D 5206 will be coming in a few weeks

Tower 3 / E 474:

Loaded and holding for compressor room T3 drain valve (work order submitted). If repaired, start up tower. On hold until tomorrow due to drain valve issue.

NOTE: Continue QVAM drum leveling. DO NOT CLOSE LAST DRUM as we need to add all lab samples to the last drum.

Tower 6 / Cu 0860:

Continue, should come down sometime during midnight shift.

North Screener / Cu 0860:

Continue on.

South Screener / E 474 next:

Switching to E 474. Still needs to be switched.

#2662 (west) Pill Machine / AI-3915:

Continue.

#2664 (east) Pill Machine / AI-3915:

Electrician worked on protection fault issue, Ok now and running again.

TK #2 / V 2010:

Done

TK #4 / Cu 0540 finishing, 2508 next:

Finished loading up midway through 2nd shift. Continue to unload and prepare for switchover.

Harrop Kiln / AI 3920:

Began Loading on 2nd shift Monday.

Building 27 Belt Filter / 5020:

Continue as we have manpower.

PRODUCTION PRIORITIES:

- 1) West Pfaudler
- 2) South Precip/Dry
- 3) Horne Tabletting
- 4) #6RC/East Pfaudler
- 5) #2 RC North (if feed is available)

- 6) #3 MED/#3RC
- 7) #5 Calciner
- 8) #2 MED/#2 RC
- 9) #4 Tunnel Kiln
- 10) #4 Calciner
- 11) Reduction Towers